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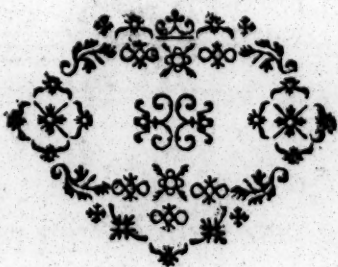
Military Instructions

FOR THE

R Great Britain & Ireland Army
MILITIA;

CONTAINING

- I. Directions for Officer and Soldier.
- II. The New Manual Exercise, with an Explanation of every Motion.
- III. Platoon Exercise with Evolutions.



L O N D O N:

Printed for J. FULLER, Bookseller at his *State-Lottery-Office*
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the troop) march forward about twelve paces beyond where the front rank is to draw up; then face to the right-about, continuing to beat till the Officers are at their posts, when they are to cease.

So soon as the Officers come up to the front, they are to face to the right-about, the Captain taking post opposite to the centre of his company (at eight feet or four paces distant from the front rank) the Lieutenant takes post on the right, and the Ensign on the left of the company.

After the Officers have seen that the half Files cover well, and that the ranks are straight (the Captain giving notice to his Subalterns) they all come to the left about together.



The Position of a Soldier under Arms.

EACH Soldier must give great attention to the words of command, remaining perfectly silent and steady; not making the least motion with head, body, feet, or hands, but such as shall be ordered; the heels, at this time, are to be in a line, not more than four inches asunder; the toes turned out; the shoulders square to the front, and kept back; the breast pressed forward; the belly drawn in, but without bending; the right hand hanging down on the right side, the back of the hand to the front; the firelock carried on the left shoulder, the barrel outwards, the butt in the left hand, two fingers being under it, the middle finger just upon the turn or swell, the fore finger and thumb above the swell, the piece almost upright, the butt flat against the outside of the hip-bone, the lock a little turned up, the guard being just below the left breast, the piece pressed to the body, with the ball of the thumb, the head turned a little to the right, except the right-hand man, who looks full to the exercising Officer.—Great care must be taken, not to begin a motion, till the word of command, or signal on the drum, be ended, and then to be very exact in counting a second of time, or 1, 2, betwixt each motion. The exercising Officer,

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fiar, is to take the space of two seconds betwixt the end of each motion, and his giving the word of command, or signal, for another; and this the men are likewise to observe, when they exercise by one word of command only,



The Exercise of a Battalion of Foot, with an Explanation.

First caution. **O**FFICERS *take care!* or a roll upon the drum.

Recover your arms! or a flam on the drum. 2 motions.

On this, all the Officers and Serjeants, recover their arms in two motions.

To the right about! or a flam. 3 motions.

The Officers go to the right-about in three motions, except the Colonel, or commanding Officer of the Battalion: the Serjeants in the rear, face to the right and left outwards.

March! or a troop. 43 motions.

The Officers march together, keeping the same line, and stepping with the same feet, until they are nine paces beyond the rear rank, except the Colonel, or commanding Officer of the Battalion, who is to advance forward, opposite to the center of the Battalion, two paces beyond the Major. The Serjeants march at the same time that the Officers do; those on the flanks, directly forward, followed by those from the rear, until they have passed the line, where the Major stands, about fifteen paces; then face to the right and left inwards, and march unto each other, divide the length of the front equally amongst them, but a Serjeant must remain upon the right and left flank of each rank, with the rank of Serjeants, but keeping opposite to the center of his own company. The second Grenadier Serjeant, having faced to the right-about, at the second word of command, marches to the rear, and moves up to the
right

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right flank of the rear rank. The Pioneers do not move; The two divisions of Drummers on the right and left of the Battalion, and the Music, move directly forwards, beating the *troop*, till they have passed the line where the Major stands, about six paces; then, facing to the right and left inwards, move on till they are directly behind the Major, the Music being in the center. The Grenadier Drummers march forward at the same time, and form on the same line with the other Drummers, but opposite to their own Company.

Halt ! or a Flam. 3 motions.

Upon which all the Drummers cease beating; the Officers face to the left about in three motions; the Serjeants, who had halted upon the feet next to the Battalion, face upon the feet they halted on: The Drummers and Music face to the Battalion in like manner.

Order your arms ! or a Flam, 2 motions.

The Officers and Serjeants order their arms in two motions. The Ensigns who carry the Colours, are allowed to order, or plant them during the manual exercise; but, at all other times, are to carry them advanced: The Grenadier Officers are likewise permitted to order their fuses.



The Manual Exercise.

Take care to perform the Manual Exercise ! or a ruffle on the drum.

I. Rest your firelocks ! 3 motions.

J OIN your right hand, by seizing the firelock behind the lock, at the same time turning it with the left hand, so as to bring the lock upwards, the piece being almost right up and down. Tell 1, 2, and come to the recover, by raising the firelock from your shoulder with your right hand, at the same time

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time turning the barrel inwards, and seizing it with the left hand just above the feather-spring, that elbow-close, the hammer about the height of, and just before the right breast, the right thumb upon the cock. Tell 1, 2, and turning upon both heels, so as the right toe may point to the right, and the left toe a little to the front, come down to the rest, the cock at the waist-belt, the left arm close to, and directly across the stomach, the right elbow turned towards the front, the butt of the firelock against the middle of the right thigh, the muzzle pointing very little forwards, the stock in the left-hand, the right thumb under the cock, the knuckle of the fore-finger under the guard.

II. *Order your firelocks!* 3 motions.

Quitting the firelock with the left hand, seize it immediately as high as your shoulder with a brisk motion, at the same time bringing the firelock perpendicular, the butt being near to, and on the outside of the right thigh. Tell 1, 2, and let go the right hand, sinking the firelock with the left, at the same time seize your firelock briskly with the right hand near the muzzle, the hand at the height of the chin, the thumb upwards. Tell 1, 2, and, turning your toes to their proper front, quit the firelock with the left hand, bringing down the butt-end to the ground, even with your toe, at the outside of your right foot, the firelock upright, your right arm hanging, from the hand to the elbow, by the side of the firelock; the left hand hanging by the left side; and both shoulders square to the front.

III. *Ground your firelocks!* 4 motions.

Lift up your right foot, and, making a half face to the right, place it against the flat side of the butt, at the same time turning the barrel of the firelock towards your body. Tell 1, 2, and step directly forward with your left foot, quit the firelock with your right hand, and seize it immediately at the middle of the barrel, your left hand hanging down, and, at the same time, bring down your right knee upon the firelock, looking up, both hands, the left knee and heel in a line. Tell 1, 2, and quit-
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ling the firelock with the right hand, raise yourself up again, stepping back with your left foot, and keeping your body half-faced to the right. Tell 1, 2, and, turning your right foot on the heel over the butt-end, bring your body to its proper front, letting both arms hang down by your sides.

IV. *Take up your firelocks.* 4 motions.

Turn your right foot upon the heel over the butt of the firelock, and set it down again, making a half-face to the right; at the same time, extend your right arm a little to the right, the palm towards the front. Tell 1, 2, and step forwards with the left foot along the firelock, at the same time take hold of it with the right hand, about the middle of the barrel, with an outstretched arm, and a stiff body. Tell 1, 2, and raise yourself, and the firelock, bringing back the left foot; then tell 1, 2, and lift up your right foot, setting it at the inside of the butt, at the same time quitting the middle of the firelock with the right hand, and seizing it again briskly with the same hand, as high as the muzzle, turning the barrel towards your right shoulder, being then in the position directed in explanation the second.

V. *Rest your firelocks!* 3 motions.

Quitting the firelock with the right hand, seize it again briskly with the same hand, as low as you can without constraint. Tell 1, 2, and raise your firelock with the right hand, seizing it at the same time with the left hand, just above the feather-spring, the left arm across the stomach. Tell 1, 2, quit the firelock with the right hand, and take hold of it behind the lock, at the same time turning upon both heels, the right toe pointing to the right, the firelock and body being in the attitude, as in explanation the first.

VI. *Club your firelocks!* 3 motions.

Keeping your firelock fast in the left hand, cast it about close by your right shoulder, in the direction of the files, turning upon both heels, so as to bring your feet to their proper front, take hold

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hold of it at the same time with the right hand, as low as you can without constraint, the cock the height of the roller, the muzzle of the piece, and left thumb downwards, the lock outwards. Tell 1, 2, let go the left hand, and raising the firelock with the right, take hold of it again with the left hand at the small end of the stock, that hand being at the height of the waist-belt, bringing it near the left shoulder, the firelock being perpendicular. Tell 1, 2, and bring it upon your left shoulder, the left arm close to the body, the lock upwards; at the same time quitting it with your right hand, which is to hang down along your right side,

VII. *Rest your firelocks!* 3 motions.

With a brisk motion seize your firelock with the right hand even with the shoulder, raising the piece from your shoulder at the same time, so as to bring it perpendicular. Tell 1, 2, let go your left hand, and sinking the firelock with the right, seize it with the left hand turned, near the lock, the thumb downwards, at the same time, turning the barrel outwards, the guard even with your roller. Tell 1, 2, and letting go the firelock with the right hand, turn it with the left, as in the club, bringing the butt-end downwards, and, turning on your heels, come to the rest.

VIII. *Secure your firelocks!* 3 motions.

Raising your firelock with your right hand, and quitting it with the left, come to the poise. Tell 1, 2, and, turning the barrel outwards, bring the firelock to the left side, the muzzle directly up; at the same time, seize the piece with the left hand at the swell, below the tail-pipe, sinking the right a little, so as to bring the right arm across the breast. Tell 1, 2, quit your right hand, and bring your firelock, with your left hand, under your left arm, the barrel downwards, the wrist the height of the waist belt,

IX. *Shoulder your firelocks!* 3 motions.

With a quick motion bring the firelock from under your arm, raising the muzzle so as to bring it perpendicular, at the same

same time seizing it with the right hand under the lock, the left at the feather-spring, and at the height of the roller. Tell 1, 2, and quitting it with the left hand, bring the firelock with the right hand opposite to your left shoulder, the barrel outwards, at the same time placing the butt in the left hand, so as the thumb and fore-finger may be above the swell of it, the middle finger just upon the swell, and the other two fingers under the butt, the piece upright, but sunk so, as to bring the guard a little lower than the left breast, the elbows down, the butt close to the hip, the lock a little turned to the front. Tell 1, 2, and let the firelock fall upon the left shoulder, throwing back the right arm:

X. Poise your firelocks! 2 motions.

Seize the firelock with the right hand behind the cock, at the same time turning it with the left hand, so as to bring the lock upwards. Tell 1, 2, and, raising the firelock from your shoulder, bring it before you, the lock turned outwards, letting your left hand fall down along the left side, your right arm, as far as the elbow, close to your body, by which means, the firelock is better supported.

XI. Rest upon your arms! 3 motions.

With your right hand sink your firelock close to your body, as low as you can without constraint, seizing it, at the same time, with your left, the height of your chin. Tell 1, 2, sink the firelock with the left hand, seizing it at the muzzle with the right. Tell 1, 2, and bring the butt to the ground, at the same time bringing up the left hand close under the right, the elbows down, and the firelock close to your body.

XII. Draw your bayonets! 2 motions.

Push forward the muzzle of your firelock with the left hand, at the same time seize the bayonet with the right hand. Tell 1, 2, and draw it out briskly, and, turning the point upwards, bring the socket just above the muzzle of the piece, the bayonet upright, the elbow down.

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XIII. *Fix your bayonets!* 3 motions.

Push down the socket of your bayonet, as far as the notch will permit. Tell 1, 2, and, turning it from you, fix it. Tell 1, 2, and bring down the right hand, upon the back of the left.

XIV. *Poise your bayonets!* 3 motions.

Raise your firelock with your right hand, as high as your forehead, at the same time seizing it with the left hand as low down as possible, without constraint. Tell 1, 2, raise it with the left hand, and, at the same time, quitting it with the right, seize it again with that hand, below the lock, the left hand at the feather-spring. Tell 1, 2, and, quitting the left hand, let it fall along the left side, remaining in the posture described in explanation the tenth.

XV. *Shoulder!* 2 motions.

Bring the firelock with the right hand opposite to the hollow of the left shoulder, turning the barrel outwards, and placing the butt in the left hand, as in explanation 9. Tell 1, 2, and let it fall on the left shoulder, as in the said explanation.

XVI. *Present your arms!* 3 motions.

As in explanation the first.

XVII. *To the right!* 3 motions.

Bring the firelock to the recover, at the same time, place the right heel four inches behind the left, the right toe pointing to the right. Tell 1, 2, and come down to the rest, placing the feet as directed in that attitude.

XVIII. *To the right!* 3 motions.

As the foregoing.

XIX. *To the right-about!* 3 motions.

As the foregoing, only facing upon both heels to the right-about.

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XX. *To the left!* 3 motions.

Bring the firelock to the recover, at the same time bring up the right heel to the ball of the left foot, the right toe pointing to the right. Tell 1, 2, and face upon both heels to the left. Tell 1, 2, and come down to the rest, as before.

XXI. *To the left!* 3 motions.

As the preceding.

XXII. *To the left about!* 3 motions.

As the preceding, only that you face upon both heels to the left-about.

XXIII. *Charge your bayonets!* 1 motion.

Step forward about eighteen inches with the left foot, bending the left knee, and at the same time seizing the butt with the right hand, placing the plate full in the palm of that hand, bring down the muzzle, so as the firelock may rest upon the left arm, almost level, and as high as your breast, the left elbow turned out towards the front, the fingers and thumb towards the lock.

XXIV. *Rest your bayonets on the left arm!* 3 motions.

Fall back with your left foot to its proper place, at the same time seizing the stock with your right hand, and bringing up the muzzle, come to the recover. Tell 1, 2, bringing the firelock directly before you, turn the lock from you, the piece perpendicular. Tell 1, 2, and let go your left hand, sink the firelock, and at the same time seize the cock and steel with your left hand, the cock lying on your middle finger, and the lower joint of your thumb on the steel; keep both arms as low as possible without constraint, the butt between your thighs, and the bayonet pointing exactly to the left, as far from your shoulder, as the situation of both your arms, and the butt will permit.

XXV. *Rest your bayonets!* 3 motions.

Quitting the firelock with the left hand, seize the stock just below the tail-pipe, the thumb inwards. Tell 1, 2, bring the
firelock

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firelock to the recover. Tell 1, 2, and come down to the rest.

XXVI. *Shoulder!* 2 motions.

Turning upon both heels bring your feet to the proper front, and bring up your firelock briskly with both hands, over-against your left shoulder, at the same time placing the left hand under the butt, as in the second motion of explanation the 9th. Tell 1, 2, and come to the shoulder, as in the said explanation.



Second caution. **T**AKE care to perform the Platoon exercise, or a ruffle on the drum.

XXVII. *Rear half files to the left double your front!* 2 motions.

The Officers in the rear, and the Serjeants on the flanks, recover their Espontons, and Halberts, in two motions.

XXVIII. *March!* 20 motions.

The three rear ranks, and the Officers, step forward at once with their left feet, and make eighteen ordinary paces of two feet each to the front, counting 1, 2, between each pace, and upon finishing the last, or eighteenth pace, with their right feet, immediately bring up the left, so as to be square, placing themselves on the left of their file-leaders: After the eighteenth pace, and the bringing up of the left feet, the Officers and Serjeants order their arms in two motions.

XXIX. *Prime and load!* 21 motions.

1st. *Join your right hand to your firelock!* 1 motion.

Tell 1, 2, and,

2d. *Recover your firelock!* 1 motion.

As in explanation the first: Tell 1, 2, and,

3d. *Open*

3d. *Open your pans!* 2 motions.

Stepping back with the right foot four inches behind the left heel, and facing full to the right, the left hand half way between the swell, and the feather-spring; bring back the butt of the firelock, the lock just below the right breast, the left arm pressed against the body, so as to support the piece, the muzzle of which is to be raised as high as the man's head in the rank before you; at the same time placing the ball of the right thumb behind the hammer, the fingers shut. Tell 1, 2, force it back, the elbows down. Tell 1, 2, and,

4th. *Handle your cartridge.* 1 motion.

Bringing down your right hand to your pouch, taking out a cartridge with your two fore-fingers and thumb, the thumb towards the hip, and bring it to your mouth, the elbow a little turned up. Tell 1, 2, and,

5th. *Open your cartridge!* 1 motion.

By biting off the top of the cartridge-paper, so as to come at the powder, and placing instantly your thumb upon the mouth of the cartridge, bring it opposite to, and just above the pan, the cartridge perpendicular. Tell 1, 2, and,

6th. *Prime!* 2 motions.

By placing the thumb on the edge of the pan, and, turning up your hand, shake carefully some of the powder into it, covering again immediately the mouth of the cartridge with the thumb. Tell 1, 2, and place the two last fingers behind the hammer, the cartridge being upright.

7th. *Shut the pan!* 2 motions.

By a short, and quick motion, with your two last fingers. Tell 1, 2, and pushing down the butt, cast back the muzzle of the firelock, catching it in the hollow of the right hand, letting the firelock slip through the left hand, till it comes to the swell, near the tail-pipe; pressing the left hand against the waist-band, the butt opposite to the left toe; the piece, in turning, must be kept close to the body, the cartridge still covered with the thumb,

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thumb, and close to the muzzle, in a line with the barrel, the right elbow turned down. Tell 1, 2, and,

8th. *Load with a cartridge!* 2 motions.

By putting it into the barrel, and shaking out the powder, push the ball into the muzzle with the fore-finger; then tell 1, 2, and seize immediately the butt end of the rammer, with your thumb, and fore-finger, the thumb upwards, the other fingers clenched. Tell 1, 2, and,

9th. *Draw your rammer!* 3 motions.

At far as you can, catching it instantly with your right hand, the thumb turned downwards. Tell 1, 2, and clear it of the pipes, turning it immediately, and placing the butt-end of it against your sword-belt, shorten it within three inches of the butt-end, by slipping down your hand, the rammer in the same direction as the barrel. Tell 1, 2, and bring the butt-end of it into the muzzle, upon the cartridge, the elbows close. Tell 1, 2, and,

10th. *Ram down your cartridge!* 3 motions.

Seize the rammer in the middle, drive it down with good force, catching it quickly afterwards at the muzzle, the thumb turned downwards, and recovering it half-way. Tell 1, 2, and draw it entirely out of the barrel, turning it, and placing the small end against your sword-belt, shorten it by slipping down your hand within twelve inches of the end. Tell 1, 2, and bring the small end into the first pipe, conducting it down with the finger and thumb, through the second pipe, the finger and thumb pointing upwards; then tell 1, 2, and,

11th. *Return your rammer!* 1 motion.

By placing the fore-finger on the butt of the rammer, with a quick and strong motion force it quite down, at the same time raise the firelock with the left hand, bringing immediately the right hand under the lock, the left hand at this time slipping down to the feather-spring, the cock at the height of the waist-belt. Tell 1, 2, and,

12th.

12th. *Shoulder!* 2 motions.

By facing to the left, and bringing up your right heel within four inches off the left, at the same time bring the firelock close and short about, opposite to the left shoulder, the barrel outwards, and placing the butt in the left hand, close to the hip. Tell 1, 2, and drawing the elbows briskly back, bring the piece to the left shoulder, throwing back the right hand, as in explanation the ninth.

N. B. *The firing quick depends upon the quick loading, and that chiefly upon the dexterity of drawing and returning the rammer; that part therefore of the Exercise requires great practice and attention.*

XXX. *As front rank, make ready!* 3 motions.

Join your right hand, and recover your firelock in two motions, as in explanation the first, placing the thumb upon the cock, the fore-finger behind the guard. Tell 1, 2, and stepping back with the right foot in a direct line, kneel upon the right knee, the right toe turned inwards, and heel upright, the perpendicular line of the body falling about twelve inches behind the left heel, the body by that means properly poised, and upright; the butt-end of the firelock placed at the same time upon the ground in a line with the left heel: upon coming down to the kneel, you cock the firelock.

XXXI. *Present!* 1 motion.

Bring down the muzzle of your piece with both hands, throwing forward your left hand, as far as the swell of the stock under the barrel, and placing the butt-end in the hollow betwixt your right breast and shoulder, pressing it close to you, at the same time taking your right thumb from the cock, and placing the forefinger upon the trigger, both arms close to your body, taking good aim, by leaning the head to the right, and looking along the barrel.

XXXII. *Fire!* 19 motions.

1st. Draw the trigger strongly, and at once, with your fore-finger, and immediately on having fired, rise from the kneel, bringing

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bringing the right heel four inches behind the left foot, at the same time bring back the firelock, as in the third motion of the twenty-ninth explanation, the right thumb upon the cock.

2d. *Half-cock your firelock!* 1 motion.

By straining the tumbler to the half-bent with your right thumb, bringing down your right elbow at the same time, by that motion adding force to it. Tell 1, 2, and,

3d. *Handle your cartridge!* 1 motion.

4th. *Open your cartridge!* 1 motion.

5th. *Prime!* 2 motions.

6th. *Shut your pan!* 2 motions.

7th. *Load with cartridge!* 2 motions.

8th. *Draw your rammer!* 3 motions.

9th. *Ram down your cartridge!* 3 motions.

10th. *Return your rammer!* 1 motion.

11th. *Shoulder!* 2 motions.

As in explanation 29, making in all, 19 motions, and counting 1, 2, between each.

XXXIII. *As center rank make ready!* 3 motions.

As the foregoing, only instead of stepping back three feet, and kneeling, they step back with the right feet eighteen inches, in a direct line to the rear, by that means bringing their feet just behind the right feet of the front rank, cocking the firelock, and keeping it upright at the recover, right elbow down.

XXXIV. *Present!* 1 motion.

Bringing down the firelock, as in explanation the thirty-first, only a little to the right of the front rank.

XXXV.

XXXV. *Fire!* 1 motion.

As in explanation the thirty-second.

XXXVI. *As rear-rank, make ready!* 3 motions.

As in explanation the thirty-third, only this rank steps to the right with the right foot, instead of falling back with it, till their toes touch the hinder part of the left heels of their right-hand men, at the same time bending their right knees a little, so that their bodies may be opposite to the intervals of their file-leaders, and of the files upon their right, the firelock held in the same attitude as in the explanation thirty-third.

XXXVII. *Present!* 1 motion.

As in explanation the thirty-fourth, only bring down the firelock between that of the file-leader, and that of the right-hand file.

XXXVIII. *Fire!* 19 motions.

As in explanation the thirty-second.

XXXIX. *Rear Ranks close to the front!* 3 motions.

The Officers advance their arms in three motions, as do the Serjeants upon the flanks.

XL. *March!* 10 motions.

The center and rear ranks, as also the rank of Officers, step off together, with the left feet, the center rank makes five paces, and bring up their right feet; the rear-rank, and the rank of Officers, make ten paces, and bring up their left feet: the ranks are then at one pace, or two feet asunder, except the Officers, who are at the same distance from the rear, as before they moved.

XLI. *Make ready!* 3 motions.

The three ranks make ready together, the front rank observing the directions in explanation the thirtieth; the center rank, the directions in explanation the thirty-third; and the rear rank, those in explanation the thirty-sixth.

XLII.

XLII. *Present!* 1 motion.

As in explanation the thirty-first, thirty-fourth, and thirty-seventh.

XLIII. *Fire!* 1 motion.

Having fired, rise from the ground, the three ranks coming to the recover, as in explanation the first.

XLIV. *Charge your bayonets!* 1 motion.

The front rank only charges their bayonets, as in explanation twenty-three. The Serjeants on the flanks of that rank, charge their halberts in like manner; the other two ranks remain with recovered arms.

XLV. *Recover your arms!* 1 motion.

The front rank falling back with the left feet, recover their arms, as in explanation the first.

XLVI. *Rear ranks, to your proper distance!* 3 motions.

The center and rear rank, as also the rank of Officers, go to the right-about, as in explanation the nineteenth.

XLVII. *March!* 10 motions.

The rank of Officers, and the rear rank, step off with their right feet, and having marched ten paces, halt on the left feet; when the rear rank makes its sixth pace, the center rank steps off with the left feet, and halts at the fifth pace, when the rear rank does.

XLVIII. *Halt!* 3 motions.

The ranks which marched, bring their right feet opposite to the left toe, and go to the left-about, as in explanation the twenty-second; the Officers and Serjeants order their arms in three motions, at the same time that they face.

XLIX. *Shut your pans!* 6 motions.

Half-cock the firelock, by straining the tumbler to the half-bent, with your right thumb, bringing down your right elbow. Tell 1, 2, and bring down your firelock, as when you handled your cartridge. Tell 1, 2, and take the wiping-cloth out of your

your pouch, bringing it up to the pan. Tell 1, 2, clean the pan, and bring the fingers behind the rammer. Tell 1, 2, and shut the pan, as when you held the cartridge. Tell 1, 2, and cast back the muzzle, as if to charge.

L. *Clean your bayonets!* 2 motions.

Clean your bayonet with your wiping cloth, and returning the cloth into your pouch, tell 1, 2, and bring the firelock up-right, raising it with your left hand, at the same time bringing the right hand under the lock, as in explanation the twenty-ninth.

LI. *Shoulder!* 2 motions.

As in explanation the twenty-ninth.

LII. *Rear half files, as you were!* 2 motions.

The Officers in the rear, and the rear half files, face to the right on their left heels in two motions, the Officers, and the Serjeants of the rear half files, recovering their arms at the same time.

LIII. *March!* 18 motions.

They proceed to their former distance, making the last pace with their left feet.

LIV. *Halt!* 3 motions.

They all come to the left-about in three motions, as in explanation the forty-eighth, the Officers and Serjeants ordering their arms at the first and last motions.



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LV. *Front half files to the right double your rear!* 3 motions.

THEY go to the right-about in three motions, the Serjeants upon the flanks recovering their halberts at the first and last motions: the Pioneers, who had stood fast till now, go to the right-about, and come about again with the front half files.

LVI.

LVI. *March!* 18 motions.

They march eighteen paces, inclining to their left, till they are opposite to the intervals, and double the rear half files upon the right, facing full to the left of the Battalion.

LVII. *Halt!* 2 motions.

Place the right heel four inches behind the left heel. Tell 1, 2, and face upon both heels to the front; the Serjeants order their halberts at the same time.

LVIII. *Front half files, as you were!* 2 motions.

The Serjeants recover their arms.

LIX. *March!* 20 motions.

They proceed to their former ground in eighteen paces: the Serjeants having counted 1, 2, order their arms in two motions.

Officers, recover your arms! or a Flam. 3 motions.

All the Officers and Serjeants recover their arms in two motions; the Serjeants in the front, face to the right and left outwards; at the same time, those on the flanks, face to the right-about in three motions; the Drummers and Music face likewise to the right and left outwards, except the orderly Drummers.

March! or the Troop. 43 motions.

The Officers stepping off together with their left feet, and observing to keep a strait rank, as they march, move up thro' the files in forty-three paces to their ground in the front; the Serjeants march to their posts in the rear, and on the flanks; the Drummers, having marched so as to be clear of the flanks, face together, and proceed till they are in a line with the front rank;

Halt! or a Flam. 3 motions.

Those, who were faced, come to their proper front.

Order your arms! or a Flam. 2 motions.

The Officers order their arms in two motions, as do the Serjeants:

4th Caution. *Rear half files, take care to double your front ! or a Ruffle.*

LX. *Rear half files, to the left double your front !* 2 motions.

The Serjeants of those half files, as well as the Serjeants in the rear, recover their arms in two motions.

LXI. *March !* 20 motions.

As in explanation the twenty-eighth, the Serjeants moving up at the same time : as soon as these last are come to their ground, they are to order their halberts in two motions.

LXII. *Left-hand grand divisions, by the side-step double your files to the right !* 4 motions.

The Serjeants and men of the grand divisions which are to double, make three paces backwards, beginning with their left feet ; and after the third step, they bring back their right feet in a line with the left, their right toe pointing to the right ; the Officers make only two paces, and then bring back the left feet : the Officers and Serjeants recover their arms at the two first paces.

LXIII. *March !*

Officers, Serjeants, and men, step off together, with the left feet, and bring the left heel opposite to the right toe, the left feet pointing to the front ; the second step is made by moving the right feet in a direct line to the right, and so on alternately, till the divisions have doubled ; the Officers, Serjeants, and men, must take care to raise the same feet together, that they may not open, or close their files, and without facing to the right : the last step must be made with the right feet.

LXIV. *Halt !* 2 motions.

They all turn their right feet to the proper front, the Officers and Serjeants ordering their arms in two motions.

N. B. They will take care to cover the files immediately.

LXV.

LXV. *Grand divisions, to the left as you were.* 2 motions.

The Officers, Serjeants, and men, who had doubled, turning on their left heel, point the left toe to the left, the Officers and Serjeants recovering their arms,

LXVI. *March.*

They proceed by stepping off together, with the right feet, bringing the right heel opposite to the left toe, the right feet pointing to the front, and the left feet pointing directly to the left; the next step is made by stepping with the left feet in a direct line to the left, and so on, till they have marched clear of the divisions they had doubled.

LXVII. *Halt.* 4 motions.

Bring the left toe to its proper front. Tell 1, 2, and, stepping off with the left feet, the ranks make three paces to the front; the Officers make only two paces, and telling 1, 2, they and Serjeants order their arms together, in two motions: the whole will take care to dress instantly with the divisions which stood fast.

LXVIII. *Right-hand grand divisions, by the side-step double your files to the left.* 4 motions.

The same as in explanation the sixty-second, only beginning with the right foot, and pointing the left toe to the left.

LXIX. *March.*

Stepping off together, with their right feet, and bringing that heel opposite the left toe; then stepping with the left feet in a direct line to the left, they proceed till the whole divisions have doubled, the last pace being made with the left feet.

LXX. *Halt.* 2 motions.

They turn the left feet to the proper front, the Officers and Serjeants ordering their arms, and immediately dressing their ranks.

LXXI. *Grand divisions, to the right as you were.* 2 motions.

The Officers, Serjeants, and men, who had doubled, turning on the right heel, point their right toe to the right, the Officers and Serjeants recovering their arms.

LXXII.

NEW EXERCISE.

LXXII. *March.*

They proceed till they have marched clear of the divisions which stood fast.

LXXIII. *Halt.* 4 motions.

They bring the right toe to the proper front. Tell 1, 2, and move to the front, the Officers making two, and the Serjeants and men, three paces; then, telling 1, 2, the Officers and Serjeants order their arms in two motions, dressing the ranks immediately.

LXXIV. *Rear ranks close to the front.* 3 motions.

The Officers and the Serjeants advance their arms in three motions. The Drummers fall in between the rear rank, and the Serjeants.

LXXV. *March.* 10 motions.

The center rank makes five paces; the rear rank, and rank of Serjeants, make ten paces.

LXXVI. *Upon the center, wheel to the right about.* 3 motions.

The two grand divisions upon the right of the Battalion, with the Officers of those divisions, and the right-hand division of the Grenadier-Company, face to the right-about in three motions.

LXXVII. *March.*

The Battalion wheels to the right-about upon its center, as does the Grenadier-Company; but the last, very slowly.

LXXVIII. *Halt.* 4 motions.

The two grand divisions of the Battalion, and the division of Grenadiers, which had faced, stand square: then tell 1, 2, and come to the right-about.

LXXIX. *Upon the center, wheel to the left about.* 3 motions.

The two grand divisions upon the left of the Battalion, and the left hand division of Grenadiers, face to the right-about in three motions.

LXXX. *March.*

The Battalion wheels to the left-about upon its center, as does the Grenadier-Company; only this last, wheels very slowly.

LXXXI.

LXXXI. *Halt.* 4 motions.

The divisions which had faced, stand square : then tell 1, 2, and come to the right-about.

LXXXII. *Rear ranks, take your proper distance.* 3 motions.

The Serjeants, and the rear ranks, face to the right-about, as in explanation the forty-sixth.

LXXXIII. *March.* 10 motions.

The Serjeants in the rear, and the rear rank, march ten paces ; and the center rank, five paces to the rear, as in explanation the forty seventh.

LXXXIV. *Halt.* 3 motions.

They come to the left-about in three motions, the Officers and Serjeants ordering their arms at the same time.

LXXXV. *Poise your firelocks.* 2 motions.

As in explanation the tenth.

LXXXVI. *Rest upon your arms.* 3 motions.

As in explanation the eleventh.

The commanding Officer advances to the Reviewing-General, and takes his orders with regard to what should be done next. If the General should order the Regiment to go thro' the firings, as formerly directed by His Royal Highness the Duke, after the Battalion is poised, and shouldered, the Officers are to take post according to His Royal Highness's orders of the 18th of April, 1756.

LXXXVII. *Unfix your bayonets.* 3 motions.

Strike up the bayonet strongly with your right hand, elbow down. Tell 1, 2, and turn it to the right. Tell 1, 2, and bring it off the piece ; and, pushing forward the muzzle at the same time, enter the point into the scabbard, throwing up the head, after pointing, to its proper position.

LXXXVIII. *Return your bayonets.* 2 motions.

Thrust it home. Tell 1, 2, and bring your right hand over your left, Elbows close.

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LXXXIX.

NEW EXERCISE.

LXXXIX. *Poise your firelocks.* 3 motions:

As in explanation the fourteenth.

XC. *Shoulder.* 2 motions.

As in explanation the fifteenth.

XCI. *Rear half files, as you were.* 2 motions:

As in explanation the fifty second.

XCII. *March.* 18 motions.

As in explanation the fifty-third.

XCIII. *Halt.* 3 motions.

As in explanation the fifty-fourth.



WORDS of COMMAND.

The Manual Exercise

No.	Take Care.		Mo.
1	Rest your Firelocks	_____	3
2	Order your Firelocks	_____	3
3	Ground your Firelocks	_____	4
4	Take up your Firelocks	_____	4
5	Rest your Firelocks	_____	3
6	Club your Firelocks	_____	3
7	Rest your Firelocks	_____	3
8	Secure your Firelocks	_____	3
9	Shoulder	_____	3
10	Poise your Firelocks	_____	2
11	Rest on your Arms	_____	3
12	Draw your Bayonets	_____	2
13	Fix your Bayonets	_____	3
14	Poise your Bayonets	_____	3
15	Shoulder	_____	2
16	Present your Arms	_____	3
17	To the Right	_____	3
18	To the Right	_____	3
19	To the Right-about	_____	3
20	To the Left	_____	3
21	To the Left	_____	3
			22 To

WORDS of COMMAND.

27

No.		Mo.
22	To the Left about — — —	3
23	Charge your Bayonets — — —	1
24	Rest your Bayonets on your Left-arms — — —	3
25	Rest your Bayonets — — —	3
26	Shoulder — — —	2

Platoon Exercise.

27	Rear half-files to the Left; double your Front	2
28	March — 18 Paces and 2 Mo.	20
29	Prime and load — — —	21
30	As Front-rank, make ready — — —	3
31	Present — — —	1
32	Fire — — —	19
33	As Center-rank, make ready — — —	3
34	Present — — —	1
35	Fire — — —	19
36	As Rear-rank, make ready — — —	3
37	Present — — —	1
38	Fire — — —	19
39	Rear-ranks, close to the Front — — —	3
40	March — Center 5, Rear Paces	10
41	Make ready — — —	3
42	Present — — —	1
43	Fire — — —	1
44	Charge your Bayonets — — —	1
45	Recover your Arms — — —	1
46	Rear-ranks, to your proper Distance — — —	3
47	March — Center 5, Rear Paces	10
48	Halt — — —	3
49	Shut your Pans — — —	6
50	Clean your Bayonets — — —	2
51	Shoulder — — —	2
52	Rear half-files, as you were — — —	2
53	March — — — Paces	18
54	Halt — — —	3

Evolutions.

55	Front-half files to the Right; double your Rear	3
56	March — — — Paces	18
57	Halt — — —	2
58	Front half files, as you were — — —	2
59	March — 18 Paces and 2 Mo.	20

Officers

WORDS of COMMAND. 28

No.		Mo.
	Officers, recover your Arms.	2
	March, or the Troop	Paces 43
	Halt, or a Flam	
	Order your Arms, or a Flam	2
	Rear-half-files, take Care to double your Front.	
60	Rear-half files to the Left; double your Front	2
61	March	18 Paces and 2 Mo. 20
62	Left-hand grand Divisions, by the Side-step. Double your Files to the Right	4
63	March	
64	Halt	1
65	Grand Divisions to the Left, as you were	1
66	March	
67	Halt	4
68	Right-hand grand Divisions, by the Side-step. Double your Files to the Left	4
69	March	
70	Halt	1
71	Grand Divisions to the Right, as you were	2
72	March	
73	Halt	4
74	Rear-ranks, close to the Front	3
75	March	Center 5, Rear Paces 10
76	Upon the Center, wheel to the Right about	3
77	March	
78	Halt	4
79	Upon the Center, wheel to the Left about	3
80	March	
81	Halt	4
82	Rear-ranks take your proper Distance	3
83	March	Center 5, Rear Paces 10
84	Halt	3
85	Poise your Firelocks	2
86	Rest upon your Arms	3
87	Unfix your Bayonets	3
88	Return your Bayonets	2
89	Poise your Firelocks	3
90	Shoulder	2
91	Rear-half-files as you were	2
92	March	Paces 18
93	Halt	3

F I N I S.

WORDS of COMMAND. 28

No.		Mo.
	Officers, recover your Arms.	2
	March, or the Troop	Paces 43
	Halt, or a Flam	
	Order your Arms, or a Flam	2
	Rear-half-files, take Care to double your Front.	
60	Rear-half files to the Left; double your Front	2
61	March	18 Paces and 2 Mo. 20
62	Left-hand grand Divisions, by the Side-step. Double your Files to the Right	4
63	March	
64	Halt	1
65	Grand Divisions to the Left, as you were	1
66	March	
67	Halt	4
68	Right-hand grand Divisions, by the Side-step. Double your Files to the Left	4
69	March	
70	Halt	1
71	Grand Divisions to the Right, as you were	2
72	March	
73	Halt	4
74	Rear-ranks, close to the Front	3
75	March	Center 5, Rear Paces 10
76	Upon the Center, wheel to the Right about	3
77	March	
78	Halt	4
79	Upon the Center, wheel to the Left about	3
80	March	
81	Halt	4
82	Rear-ranks take your proper Distance	3
83	March	Center 5, Rear Paces 10
84	Halt	3
85	Poise your Firelocks	2
86	Rest upon your Arms	3
87	Unfix your Bayonets	3
88	Return your Bayonets	2
89	Poise your Firelocks	3
90	Shoulder	2
91	Rear-half-files as you were	2
92	March	Paces 18
93	Halt	3

F I N I S.

